



Gas Burner Control

LFL1.148

Gas burner control

- for atmospheric gas burners in intermittent operation
- flame supervision with ionization probe
- supplementary Data Sheet N7451

The LFL1.148 and this Data Sheet are intended for use by OEMs which integrate the burner controls in their products!

Use

- For the supervision of 1- or 2-stage atmospheric gas burners
- For use with medium- to high-capacity burners
- For intermittent operation (at least 1 controlled shutdown in 24 hours)
- The gas burner has a connection facility for an auxiliary fan or flue gas fan (e.g. for condensing boilers)

Flame supervision is ensured by means of an ionization probe, 1 electrode is used for the first stage and 1 for the second stage. Changeover takes place automatically after release of the second fuel valve.

Warning notes



To avoid injury to persons, damage to property or the environment, the following warning notes should be observed!

Do not open, interfere with or modify the unit!

- All activities (mounting, installation and service work, etc.) must be performed by qualified staff
- **For safety reasons – self-test of the flame supervision circuit, etc. – at least one controlled shutdown must take place every 24 hours**
- Before performing any wiring changes in the connection area of the LFL1.148, completely isolate the unit from the mains supply (all-polar disconnection)
- Ensure protection against electric shock hazard by providing adequate protection for the burner control's connection terminals
- Check to ensure that wiring is in an orderly state
- Press the lockout reset button only manually (do not apply a force of more than 10 N) without using any tools or pointed objects
- **Do not press the lockout reset button on the unit or the remote lockout reset button for more than 10 seconds since this would damage the lockout relay inside the unit**
- Fall or shock can adversely affect the safety functions. Such units must not be put into operation, even if they do not exhibit any damage

Mounting notes

- Ensure that the relevant national safety regulations are complied with
- Connect the earthing lug inside the terminal base to burner ground using a screw with a lockwasher or similar

Installation notes

- Always run the high-voltage ignition cables separately while observing the greatest possible distance to the unit and to other cables
- Do not mix up live and neutral conductors

Electrical connection of the ionization probe

It is important to achieve practically disturbance- and loss-free signal transmission:

- Never run the ionization cable together with other cables
 - Line capacitance reduces the magnitude of the flame signal
 - Use a separate cable of low capacitance
- The ionization probe is not protected against electric shock hazard
- Locate the ignition electrode and the ionization probe such that the ignition spark cannot arc over to the ionization probe (risk of electrical overloads)

Commissioning notes

- Prior to commissioning, check to ensure that wiring is in an orderly state
- When commissioning the plant or when doing maintenance work, make the following safety checks:

	Safety check to be carried out	Anticipated response
a)	Burner startup with ionization cable disconnected	Lockout at the end of «TSA»

Standards and certificates



Conformity to EEC directives
- Electromagnetic compatibility EMC (immunity)
- Directive for gas appliances

89 / 336 EEC
90 / 396 EEC



ISO 9001: 2000
Cert. 00739



ISO 14001: 1996
Cert. 38233

- Identification code to EN 298 A T L L X N

Certified complete with plug-in base:



Service notes

- Each time a unit has been replaced, check to ensure that wiring is in an orderly state.
Make the safety check in accordance with the «Commissioning notes»

Disposal notes



The unit contains electrical and electronic components and must not be disposed of together with domestic waste.
Local and currently valid legislation must be observed.

Mechanical design

The mechanical design of the LFL1.148 corresponds to that of the standard units of the LFL... range (refer to Data Sheet N7451).

Ordering

Gas burner control, without plug-in base **LFL1.148**
Plug-in base not included in the delivery, must be ordered as a separate item!

Connection accessories for medium-capacity burner controls refer to Data Sheet N7230

- Plug-in base **AGM410490550** with Pg11 threads for cable entry glands
- Plug-in base **AGM14.1** with M16 threads for cable entry glands

Ionization probe to be supplied by thirds

Test unit KF8806 for burner control refer to Operating Instructions B7987
- For the simulation of faults
- For checking the flame relay's pull-in and drop-out values in the case of flame supervision by ionization probe

Technical data

	For technical data – with the exception of the data listed below and the switching times of the switching mechanism – refer to Data Sheet N7451.	
General unit data	Perm. length of detector cable	
	- Normal cable, laid separately	max. 50 m
	- Shielded cable, shielding connected to terminal 22, e.g. high-frequency cable	max. 100 m
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	Capacity	
	- Output on startup (without fan assistance)	any (with ignition < 120 kW)
	- Nominal output	any
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Environmental conditions	Storage	DIN EN 60721-3-1
	Climatic conditions	class 1K3
	Mechanical conditions	class 1M2
	Temperature range	-20...+60 °C
	Humidity	< 95 % r.h.
	<hr/>	
	Transport	DIN EN 60 721-3-2
	Climatic conditions	class 2K2
	Mechanical conditions	class 2M2
	Temperature range	-40...+60 °C
	Humidity	< 95 % r.h.
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	Operation	DIN EN 60 721-3-3
	Climatic conditions	class 3K5
	Mechanical conditions	class 3M2
	Temperature range	-20...+60 °C
	Humidity	< 95 % r.h.



Condensation, formation of ice and ingress of water are not permitted!

Function

In terms of control program and flame supervision (including test of the flame supervision circuit), the functions of the LFL1.148 correspond of those of the standard units of the LFL.... range.

There is a difference however in the control of actuator «SA» and of load controller «LR», especially with regard to the air damper position on startup and closing of the air damper during controlled shutdown.

Supervision of the respective start position is accomplished via an auxiliary switch in the damper actuator whose contact must be included in the start control loop between terminals 4 and 5.

It must be ensured that the current path between terminals 4 and 5 remains closed until controlled shutdown takes place.

During controlled shutdown, the air damper is driven to the fully closed position via contact «Vlb» of the switching mechanism.

Since the switching mechanism of the burner control does not continue to run until changeover of limit switch «z» in the air damper actuator occurs, the running time of actuator «SA» is optional.

The pilot flame is supervised by ionization probe «ION1», the main flame by ionization probe «ION2».



On completion of the ignition safety time «TSA», a flame signal must be present at terminal 23 «ION1». On completion of the second safety time «t9», a flame signal must also be present at terminal 24 «ION2».

In the event of fault and lockout indication:

◀ No start

For example: Start control loop interrupted via «SA»

■ Lockout due to a fault in the flame supervision circuit

▼ Abortion of startup sequence because the auxiliary switch in actuator «SA» has cut the start control loop

1 Lockout, because no flame signal was present on completion of the ignition safety time «TSA»

2 Lockout because no flame signal was present on completion of the second safety time

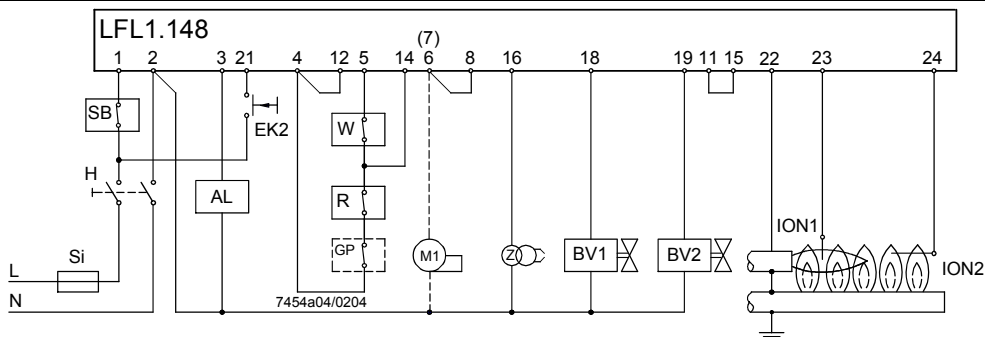
█ Lockout because the flame signal was lost during burner operation

◀ Lockout on completion of the control program, due to extraneous light or a faulty flame signal

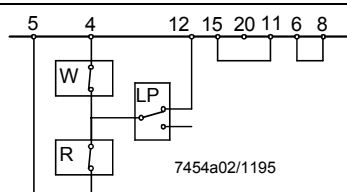
For example: Flame not extinguished

After the reset, the burner control's switching mechanism first returns to the start position and then initiates a burner restart.

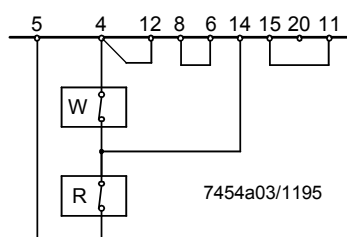
Connection diagram



Connection examples



2-stage forced draft gas burner without load controller «LR» and without actuator «SA»



Atmospheric gas burner without fan assistance, load controller «LR» and actuator «SA»

Control program

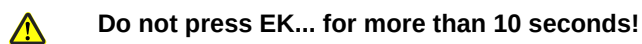
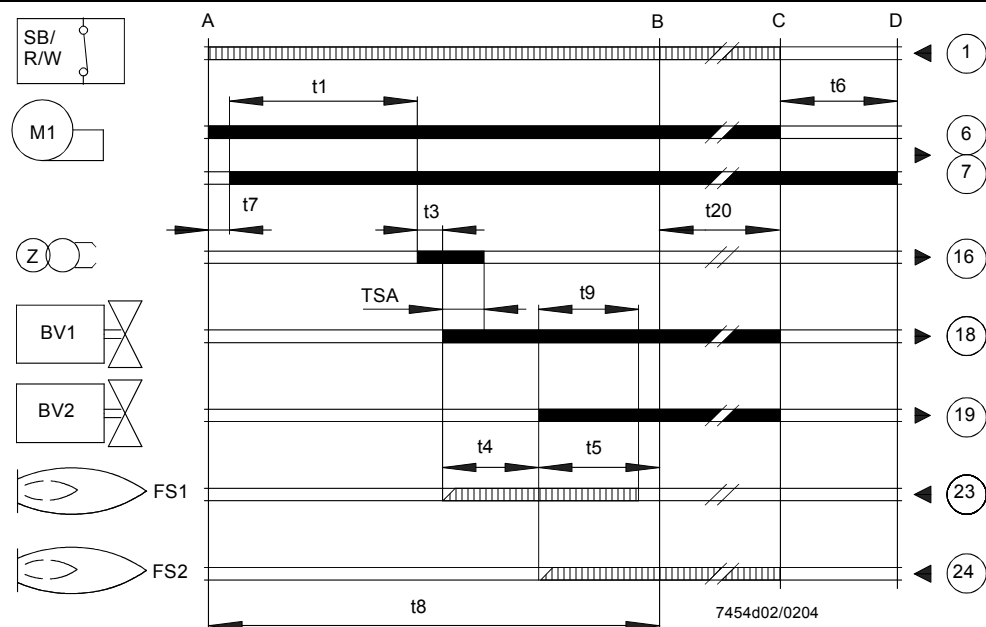
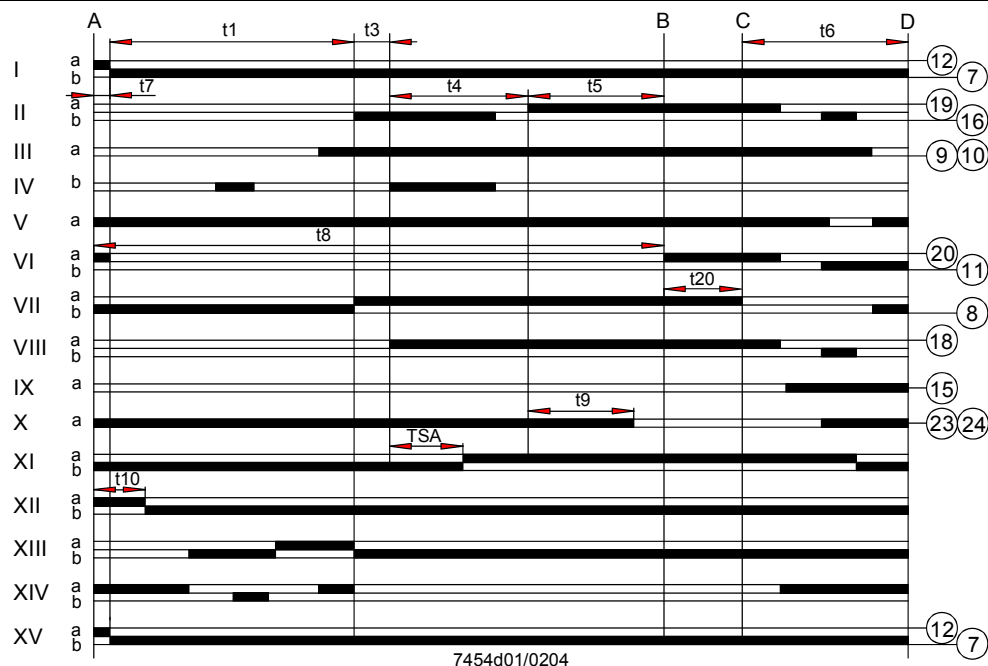


Diagram of switching mechanism



Legend

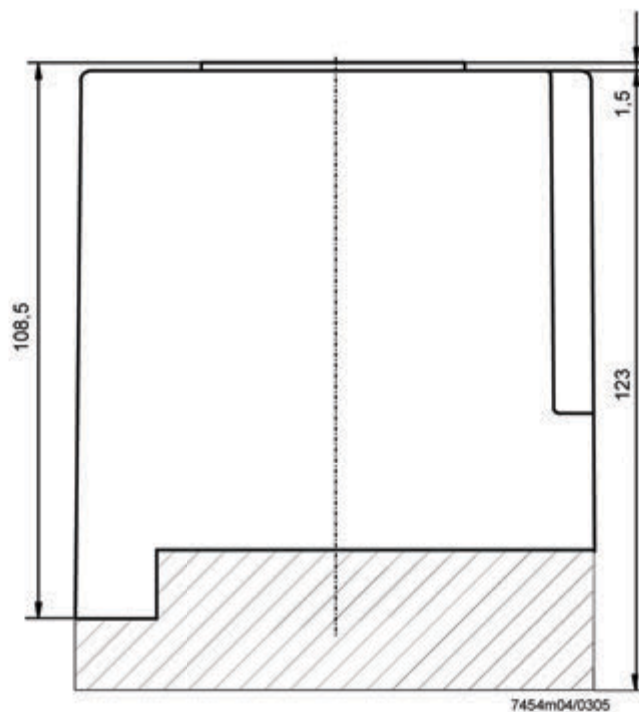
AL	Remote lockout indication → Alarm
AS	Unit fuse
AR	Main relay with contacts «ar...» → Working relay
BR	Lockout relay with contacts «br...»
BV...	Fuel valve
d1/d2	Contactor or relay
EK...	Reset button
ION...	Ionization probe
FR	Flame relay with contacts «fr...»
GP	Gas pressure switch
H	Main isolator
L1	Lockout warning lamp
LK	Air damper
LP	Air pressure switch
LR	Load controller
M1/M2	Fan or burner motor
NTC	NTC resistor
R	Control thermostat or pressurestat
SA	Air damper actuator
a:	Changeover limit switch for actuator's OPEN position
z:	Changeover limit switch for actuator's CLOSED position
SB	Safety limit thermostat
Si	External primary fuse
SM	Synchronous motor of sequence mechanism
V	Flame signal amplifier
(1)	Input for forced energizing of the flame relay during the functional test of the flame supervision circuit (contact «XIV») and during «TSA» (contact «IV»)
W	Limit thermostat or pressure switch
Z	Ignition transformer

	Output signals of burner control
	Required input signals
A	Start command given by the control thermostat
A-B	Startup sequence
B	Operating position of burner
B-C	Burner operation
C	Controlled shutdown by «R»
C-D	Sequence mechanism runs to the end position after a controlled shutdown by «R»
D	End position of burner → Corresponding to the start position

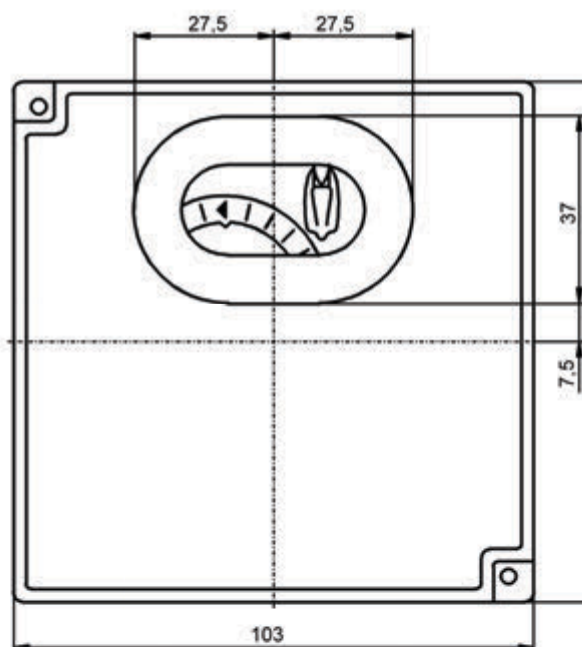
Switching times in seconds

TSA	Ignition safety time	4 s
t1	Waiting time or prepurge time	14 s
t3	Preignition time	2 s
t4	Interval «BV1-BV2»	8 s
t5	Interval between release of the 2 nd fuel valve and the load controller (if present)	10 s
t6	Postpurge time	10 s
t7	Interval until voltage at terminal 7 is present	2 s
t8	Duration of startup program	36 s
t9	2 nd safety time for 2 nd stage	8 s
t10	Interval until air pressure check is started	6 s
t20	Steps of switching mechanism with no change in the program → Idle steps	26 s

LFL1...



Plug-in base AGM410490550 /
AGM14.1



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